



Transportation  
Safety Board  
of Canada

Bureau de la sécurité  
des transports  
du Canada

# MARINE INVESTIGATION REPORT

## M16C0036



### **Capsizing and sinking**

*Tug Ocean Uannaq*

Champlain Bridge, St. Lawrence River, Montréal,  
Quebec

01 April 2016

Canada

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The Transportation Safety Board of Canada (TSB) investigated this occurrence for the purpose of advancing transportation safety. It is not the function of the Board to assign fault or determine civil or criminal liability.

## Marine Investigation Report M16C0036

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### *Summary*

On 01 April 2016, at approximately 1623 Eastern Daylight Time, the tug *Ocean Uannaq* capsized while attempting to move a barge with 2 other tugs to the Île des Sœurs work quay during construction of the new Champlain Bridge on the St. Lawrence River off Montréal, Quebec. The 2 crew on board abandoned onto another tug, which was alongside the *Ocean Uannaq*. The *Ocean Uannaq* later sank at 1850. There were no injuries or pollution. The *Ocean Uannaq* was raised from the riverbed on 28 May 2016.

*Le présent rapport est également disponible en français.*



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## 1.0 Factual information

### 1.1 Particulars of the vessels

Table 1. Particulars of the vessels

Name of vessel	<i>Ocean Uannaq</i>	<i>Blizzard Polaire</i>	<i>Ocean Catatug 1</i>	Excavation barge
Official number	832576	C23875QC	839530	17 registered barges temporarily attached together
Port of registry	Québec, QC	Québec, QC	Québec, QC	Québec, QC
Flag	Canada	Canada	Canada	Canada
Type	Tug	Tug/Workboat	Tug	Barge
Gross tonnage	11.55	14.99	39.66	N/A
Registered length	9.6 m	11.30 m	15.80 m	38.7 m (total length)
Draft at departure	1.4 m	1.9 m	1.2 m	2.7 m
Built	2008	2015	2015	2015
Propulsion	2 diesel engines (574 kW) driving twin fixed-pitch ducted propellers	3 diesel engines (906 kW) driving 3 fixed-pitch ducted propellers	2 diesel engines (1067 kW) driving twin fixed-pitch propellers	Not propelled
Crew	2	2	2	5
Registered owner	8592802 Canada Inc.	9065-5283 Québec Inc.	Travaux Maritimes Océan Inc.	8666164 Canada Inc.
Charterer/ Operator	Signature sur le Saint Laurent	Signature sur le Saint Laurent	Signature sur le Saint Laurent	Signature sur le Saint Laurent

### 1.2 Description of the vessels

#### 1.2.1 Ocean Uannaq

The *Ocean Uannaq* (Figure 1) was a steel-hulled tug of closed construction built in 2008. The hull below the open main deck was subdivided by 3 transverse watertight bulkheads that enclosed 4 compartments (from forward): a forepeak space, a storage space containing a fuel tank, an engine room, and a steering gear space. Three of the 4 spaces were accessed through watertight hatches that were flush with the exterior deck, while the engine room was accessed through a weathertight hatch located inside the

Figure 1. *Ocean Uannaq* (Source: Jean Hemond)



wheelhouse.

The wheelhouse was raised slightly above the main deck and could be accessed via a weathertight door that faced aft. The door was normally left open during operations and had a raised coaming of approximately 15 cm at the door frame. The wheelhouse was fitted with multiple windows that allowed for a 360° view around the tug. The wheelhouse was equipped with 2 engine control telegraphs, a radar, an echo sounder, a global positioning system with electronic chart, and 2 very high frequency (VHF) radios with digital selective calling. Two portable VHF radios were also on board at the time of the occurrence, for use during operations, as well as a portable ultra-high frequency radio that was used exclusively for communicating with the barge.

The forward storage space housed a 1211 L diesel fuel tank. The tug was propelled by two 6-cylinder engines that drove 2 fixed-pitch ducted propellers. The *Ocean Uannaq's* maximum speed with throttles full ahead was 10 knots. There was a single mooring bitt on the fore deck. A 406 MHz emergency position indicating radio beacon (EPIRB),<sup>1</sup> fitted with a hydrostatic release unit (HRU), was mounted on top of the wheelhouse on the same mast as the navigation lights and the radar.

### 1.2.2 Blizzard Polaire

The *Blizzard Polaire* (Figure 2) is a triple-screw, steel-hulled tug of closed construction built in 2015. The open working deck is situated just aft of the wheelhouse. The hull below the main deck is subdivided by 3 transverse watertight bulkheads that enclose 4 compartments (from forward): a void space, a storage space, an engine room, and a steering gear space.

The wheelhouse is slightly raised from the main deck and can be accessed through a door that faces aft. The wheelhouse is equipped with engine controls, a radar, a global positioning system, a VHF with digital selective calling, and an electronic chart display unit. The engine space is accessed through 2 large service hatches, which are flush with the main deck and just aft of the wheelhouse. The steering gear compartment is accessed through a flush hatch on the port aft main deck.

Figure 2. *Blizzard Polaire* (Source: G. F. F. M. Leclerc)



<sup>1</sup> An EPIRB is a device that will transmit a distress signal on 406 MHz or 121.5 MHz when immersed in water or switched on manually. The emergency signal identifies the vessel (if the unique identifier is registered to the vessel) and transmits its location. This information aids search and rescue authorities in locating the vessel and its crew. The *Ship Station (Radio) Technical Regulations* require vessel owners to register their EPIRBs.



### 1.2.3 Ocean Catatug 1

The *Ocean Catatug 1* (Figure 3) is a tugboat with a catamaran-style hull (that is, it has twin hulls connected by a deck structure). The forward end of each twin hull is structurally reinforced and fitted with fenders to assist in pushing operations (Figure 4). Each of the twin hulls below the main deck is subdivided by 4 transverse watertight bulkheads that enclose 5 compartments. Both hulls house engine rooms that can be accessed through doors on the main deck level.

The wheelhouse, which contains the navigation equipment and vessel controls, is located at the top of a tower structure on the port side of the tug. It is accessed by an exterior staircase located just aft of the tower. Opposite the tower structure on the starboard side is a hydraulic crane. There are hydraulically driven winches on either side of the aft main deck. The winches are fitted with a wire rope that can be used to connect the tug to a barge, as shown in Figure 5.

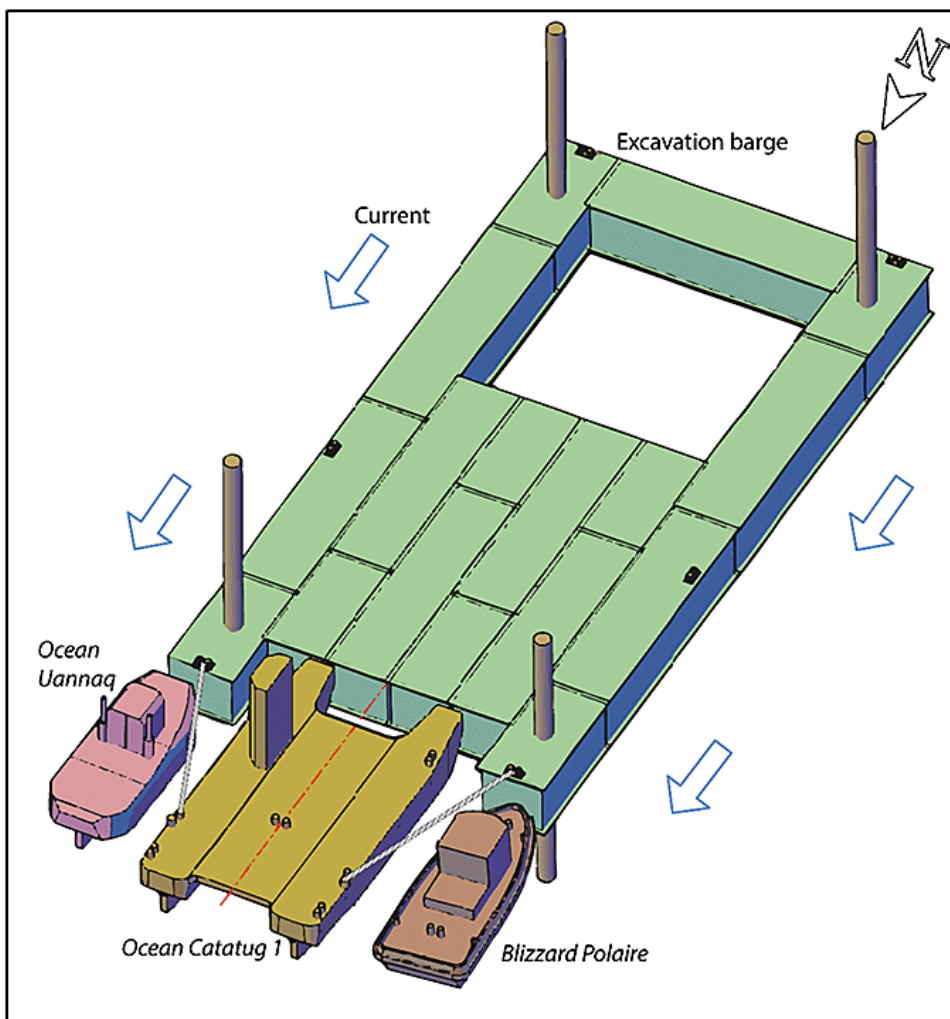
Figure 3. *Ocean Catatug 1* (Source: Groupe Océan)



Figure 4. Twin hulls on *Ocean Catatug 1* (Source: Groupe Océan)



Figure 5. Barge with 3 spuds raised at the moment when the starboard aft spud jammed. The entire operation is oriented toward the south. The construction wharf is on the right, i.e., to the west. (Source: Signature sur le Saint-Laurent, Incident Report 6853, with TSB modifications)



#### 1.2.4 Excavation barge

The excavation barge was constructed using 17 individually registered steel barges.<sup>2</sup> The composite is flat-decked and box-shaped, measuring 38.7 m long, 19.5 m wide, and 2.7 m deep. On the forward part of the deck, a rectangular opening extends to the water through

<sup>2</sup> The *Canada Shipping Act, 2001*, section 119, “Construction of Vessels,” states, “Subject to the regulations, no person shall construct, manufacture or alter a vessel of a prescribed class otherwise than in accordance with plans approved by the Minister as having met the requirements of the regulations respecting the design and construction of vessels of that class.” Official numbers (name of barges): C18594QC (OC21-1), C18595QC (OC21-2), C18596QC (OC21-3), C18598QC (OC21-5), C18599QC (OC21-6), C20331QC (OC21-9), C20744QC (OC21-12), C20747QC (OC21-14), 835573 (OC42-1), 835574 (OC42-2), 835575 (OC42-3), 835578 (OC42-6), 835579 (OC42-7), 835580 (OC42-8), 835581 (OC42-9), 836026 (OC42-15), 836029 (OC42-18).

the barge's hull. Excavation work may be carried out through this opening, which measures 12.8 m by 12.7 m. The aft end of the composite barge's stern has an indented section where a tug can fit securely to facilitate pushing.

The barge has 4 spuds that are used to anchor it in position during construction work (Figure 6). The spuds are raised and lowered using 4 hydraulic winches operated by a small excavator fitted on board. One or two spuds can be raised simultaneously in less than a minute – both forward spuds, or both aft spuds, or a forward and aft spud diagonally, but not both spuds on the same side. The spuds can be used to jack up the barge so that the barge weight can be fully (or partially) supported by the spuds. When the 4 spuds are planted, vertical steel panels (known as deflector panels) can be lowered beneath the barge to deflect the current from around the excavation area. This creates a protected work area for precision work. The deflector panels are raised when the barge is to be moved.

Figure 6. Excavation barge showing 4 spuds (Source: Groupe Océan)



### 1.3 *Environmental conditions*

On 01 April 2016, the sky was overcast with good visibility and the air temperature was 11 °C. The water surface temperature of the river was 5 °C. There was a light westerly wind of 5 to 10 knots.

There is no tidal flow at Champlain Bridge, but there is a northerly outflow current that is controlled, to some extent, by a series of hydroelectric dams (Appendix A). On 01 April 2016, the current at the worksite measured at each of the 19 bridge supports was 5 to 6 knots (water velocity of 2.6 to 3 m per second). The average current for April, measured over the past decade using a similar method, was 4.6 knots (2.4 m per second).<sup>3</sup>

<sup>3</sup> Data measured by Signature sur le Saint-Laurent (SSLC).

## 1.4 History of the operation

Throughout the day on 01 April 2016, the *Ocean Uannaq*, the *Blizzard Polaire*, and the *Ocean Catatug 1* were involved in crabbing<sup>4</sup> the excavation barge to new areas of the riverbed for excavation operations. All 3 vessels had also conducted operations with other barges as directed by the shore-based marine construction superintendent, including moving a smaller winch barge, with all spuds raised, to another location nearby. The excavation barge was scheduled to be moved to the Île des Sœurs work quay that evening for welding operations.

Communications for the operations were conducted on 4 different frequencies: between the tugs, between the *Ocean Catatug 1* and the barge, between the barge excavator operator and the shore-based engineers, and between the tugs and the shore superintendent.<sup>5</sup> The vessel operators were also monitoring the marine VHF emergency frequency, as well as the normal St. Lawrence Seaway Traffic frequency.

At 1600,<sup>6</sup> the *Ocean Catatug 1*, with the master and a deckhand on board, was secured to the barge. The master of the *Ocean Catatug 1*, who was responsible for directing the move, requested that the *Ocean Uannaq* position itself on the *Ocean Catatug 1*'s port side and that the *Blizzard Polaire* position itself on the starboard side. The master of the *Ocean Catatug 1* asked that the assisting tugs not be secured to the barge so that they would remain free to move into alternate pushing positions or to quickly exit the situation, if necessary.

At approximately 1615, the master of the *Ocean Catatug 1* requested that the barge's deflector panels be raised. About 1 minute later, when the deflector panels were raised, the master directed that the starboard forward (upstream) spud of the barge be raised to its maximum height, followed by the port forward spud. At approximately 1619, the *Ocean Catatug 1*'s master ordered that the port aft spud be raised, followed by the starboard aft spud, and ordered both the *Ocean Uannaq* and the *Blizzard Polaire* to start pushing at three quarters ahead. The *Ocean Catatug 1* also started pushing at three quarters ahead.

At approximately 1622, with 3 of the 4 spuds raised to their maximum height, the starboard aft spud jammed in its housing. The barge and the attached *Ocean Catatug 1* began pivoting clockwise around the jammed spud. The master of the *Ocean Catatug 1* advised the barge foreman to lower the port forward (upstream) spud, then the starboard forward spud. At the

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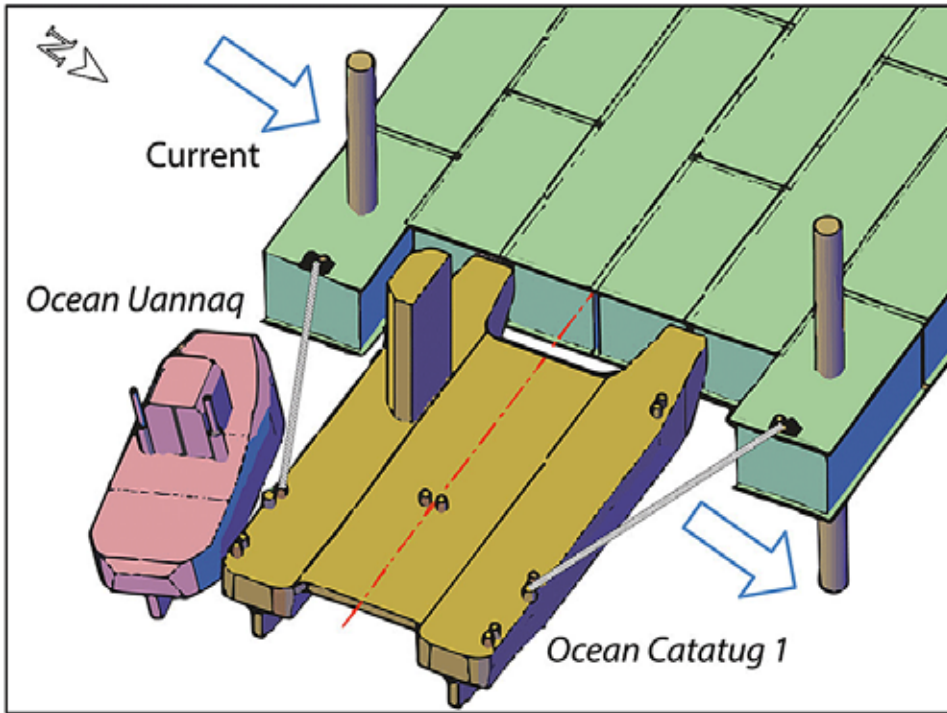
<sup>4</sup> Crabbing involves moving a barge by partially raising the spuds and then using the tugs to pivot the barge around the remaining lowered spud. By doing this repeatedly, the barge can be moved small distances within an excavation area. The total distance that the barge is moved by crabbing is generally under 1 m, and 1 or more spuds remain on the riverbed.

<sup>5</sup> The masters of each vessel were communicating on VHF channel 78, while the *Ocean Catatug 1* master and the barge foreman were communicating on ultra-high frequency radio. The superintendent (on shore) was communicating with the tugs on VHF radio, channel 82. The marine emergency frequency is VHF channel 16, and St. Lawrence Traffic operates on VHF channel 10. The shore engineers and the excavator operator were communicating on a separate frequency that was not overheard by the tug operators.

<sup>6</sup> All times are Eastern Daylight Time (Coordinated Universal Time minus 4 hours).

same time, he requested that the *Blizzard Polaire* push harder on the starboard aft corner of the barge. The orientation of the barge and the 3 tugs at this point was across the current and westward. The port side of the *Ocean Uannaq* was exposed to the 6-knot current, which had pushed the tug away from the stern of the barge so that the tug was no longer pushing on the stern (Figure 7).

Figure 7. *Ocean Uannaq's* position when across the current (Source: Signature sur le Saint-Laurent, Incident Report 6853, with TSB modifications)

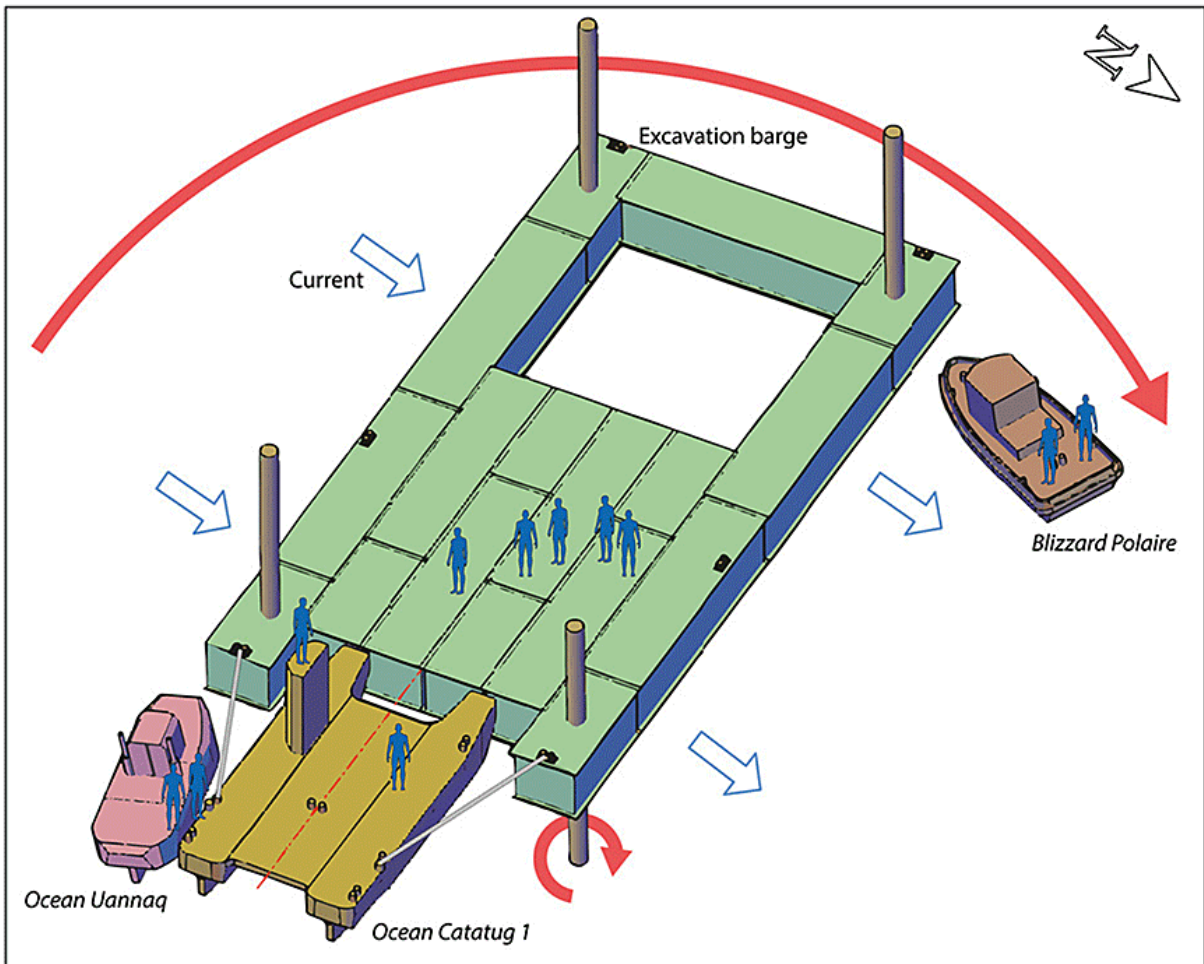


The port wire<sup>7</sup> securing the *Ocean Catatug 1* to the barge was pushing against the starboard exhaust stack of the *Ocean Uannaq*. The master of the *Ocean Uannaq* put the throttles to full ahead<sup>8</sup> to get away. The master of the *Ocean Catatug 1* requested that the *Blizzard Polaire* move to the starboard forward side of the barge to push from there, and that the port aft spud be lowered (Figure 8). At the same time, the *Ocean Uannaq* heeled to port and water began flowing onto the vessel's port quarter.

<sup>7</sup> The wire of the *Ocean Catatug 1* was approximately 2.25 m above the centre of buoyancy of the *Ocean Uannaq's* hull.

<sup>8</sup> The TSB investigation determined that although the throttles were reported to have been put to full ahead, the throttles were observed as indicated in Section 1.5 of this report.

Figure 8. Bird's-eye view of the moment of capsizing, showing the clockwise rotation of the barge and the locations of personnel (Source: Signature sur le Saint-Laurent, Incident Report 6853, with TSB modifications)



At approximately 1623, less than 1 minute after the starboard aft spud jammed, the *Ocean Uannaq* capsized to port just as both of the masters on the *Ocean Uannaq* scrambled onto the *Ocean Catatug 1*. At the time of the capsizing, all of the barge spuds had been lowered, the barge's pivot had been stopped, and the *Blizzard Polaire* was in position to push on the side of the barge, near the starboard forward spud.

At approximately 1630, the master of the *Ocean Catatug 1* reported to shore-based personnel that the *Ocean Uannaq* had capsized (Figure 9) and that all tug and barge crew were safe. Personnel from the companies involved were transported to the barge on board another vessel. Together, they decided that the capsized tug would be towed to shore, approximately 0.5 nm away. The crew welded a steel lug onto the keel of the *Ocean Uannaq* and secured the capsized tug to the barge with ropes.

Figure 9. Photo taken from astern of the *Ocean Catatug 1* showing the *Ocean Uannaq* following capsizing. The entire operation is now oriented to the west, having rotated approximately 90° clockwise from the original orientation, which was to the south. (Source: Signature sur le Saint-Laurent)



At approximately 1850, the master of the *Ocean Catatug 1* released the wires from the barge and moved out of the barge notch. As the *Ocean Catatug 1* was untied and moved away, the ropes securing the capsized *Ocean Uannaq* broke, and the *Ocean Uannaq* sank in position 45°28.20' N and 073°31.47' W in 5.2 m of water.

The *Ocean Uannaq*'s EPIRB floated free from the vessel and transmitted a radio signal as intended; however, the EPIRB was not registered to the *Ocean Uannaq*. Therefore, the Canadian Coast Guard Marine Communications and Traffic Services radio station did not know which vessel was transmitting a distress signal. The Canadian Coast Guard retrieved the beacon near the area of the capsizing and sinking, and it was confirmed to belong to the *Ocean Uannaq*.

## 1.5 Post-occurrence examination of the vessel

On 27 May 2016, the *Ocean Uannaq* was examined by divers, who observed that the ventilation flaps and gooseneck vents for all of the tanks and compartments were open. The following day, the *Ocean Uannaq* was righted on the riverbed, refloated at the construction site, and examined by TSB investigators (Figure 10).

Figure 10. *Ocean Uannaq* being raised from the riverbed



The following observations were made:

- The hull was intact, based on a visual examination.
- The 4 hatches were closed.
- The entry door to the wheelhouse was open.
- As the vessel was being raised out of the water, it was observed that the life raft had remained in its cradle and the hydrostatic release was attached to the lanyard. When the on-site investigator handled the hydrostatic release, the lanyard fell free. The investigator was then able to lift the life raft out of the cradle.
- The throttles of the *Ocean Uannaq* were at half ahead on the port engine and at three-quarters ahead on the starboard engine.

## 1.6 Damage

The *Ocean Uannaq* sustained significant water damage to its machinery, fuel and hydraulic piping systems, navigation equipment, electrical systems, and accommodation fittings. The vessel was declared a constructive total loss by the insurers.



## 1.7 *Personnel certification and experience*

### 1.7.1 Ocean Uannaq

The master of the *Ocean Uannaq* held a Master, Limited for a Vessel of Less Than 60 Gross Tonnage certificate, which certified him to work as master on the *Ocean Uannaq* and 6 other vessels in the Champlain Bridge / Montréal to Québec sector. The master had been working on commercial vessels since 2003, and began working for the vessel owners as a deckhand in 2013. The day of the occurrence was the first day that the master was operating the *Ocean Uannaq*, so a mentor master with 8 years of experience was assigned to work with the new master.

The mentor master held a Master, Limited for a Vessel of Less than 60 Gross Tonnage certificate and had been working as a master since 2014 on the *Ocean Uannaq*, and since 2004 on other commercial tugs.

### 1.7.2 Ocean Catatug 1

The master of the *Ocean Catatug 1* held a Master, Limited for a Vessel of Less than 60 Gross Tonnage certificate that was originally issued in 2004. The master had started working on commercial vessels in 1983. In 1995, the master began working in the capacity of master on fishing vessels, and in 2004 as master on tugs. The master had been employed by Groupe Océan as master on its tugs since 2005. The day of the occurrence was the master's first day operating the *Ocean Catatug 1* as master, and therefore the master's first day being in charge of the operations on the water.

## 1.8 *Vessel certification*

The *Ocean Uannaq* was equipped in accordance with existing regulations. As a tug with a gross registered tonnage (GRT) of less than 15, the *Ocean Uannaq* was not required to be inspected and certified under the current *Hull Inspection Regulations* or *Vessel Certificates Regulations*.

## 1.9 *Bridge construction project*

The construction of the new Champlain Bridge in Montréal between Île des Sœurs (Verdun) and Brossard began in June 2015. Once complete, the project will consist of a 3.4 km bridge across the St. Lawrence River and a 470 m bridge linking Île des Sœurs to Verdun. The construction is scheduled for completion in 2018. The new bridge will replace the original Champlain Bridge, which spans approximately 6 km and was constructed from 1957 to 1962. Champlain Bridge is the busiest single-span bridge in Canada, with 6 lanes of traffic and 160 000 daily crossings.<sup>9</sup>

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<sup>9</sup> Infrastructure Canada, "New Champlain Bridge – Frequently Asked Questions," at <http://www.infrastructure.gc.ca/nbsl-npsl/faq-eng.html> (last accessed on 02 October 2017).

The charterer/operator, Signature sur le Saint-Laurent (SSLC), was formed specifically for this construction project and is a consortium of 3 companies: SNC Lavalin, ACS Group, and Hochtief. Each of these companies has experience in managing, executing, and overseeing other construction projects, including marine construction projects.

At the time of this occurrence, construction of the new bridge had been ongoing for 10 months. Construction operations were normally conducted during back-to-back 11-hour shifts using 2 rotations of workers. One shift worked from 0600 to 1700, and the other shift worked from 1800 to 0500. The shift changes occurred at the wharf between 0500 and 0600, and between 1700 and 1800. The 3 tugs involved in the occurrence had been part of the construction project since its inception in June 2015.

### *1.10 Practice for transiting and repositioning the barge*

The TSB investigation determined that the barge's spuds would occasionally jam in their housing because of the strong current. In this occurrence, no mechanical issues were discovered that would cause the spuds to jam. These jams were reported as temporary and were easily resolved by using the tugs to push on the barge to relieve the pressure around the housing.

Various masters of the *Ocean Catatug 1* reported that during repositioning of the barge within an excavation area by crabbing, either the upstream or the downstream spuds could be raised first. During crabbing, the spuds were never fully lifted off the riverbed, and therefore there was no possibility of the barge rotating in the current. There were always 2 or more spuds on the riverbed during this operation.

Transiting the barge beyond the excavation area required that all the spuds be raised off the riverbed for the barge to float freely and be moved. The various masters of the *Ocean Catatug 1* reported that they typically raise the downstream spuds first, then the upstream spuds, when transiting the barge. During this operation, the tugs are positioned at the sides of the barge and secured (Figure 11).

Figure 11. Barge with tugboats shown working at the sides (Source: Groupe Océan)



The master directing operations on the day of the occurrence was not aware that other masters of the *Ocean Catatug 1* typically raised the barge's downstream spuds first, nor was the master aware of the possibility that the spuds might jam in the housings of the barge.

### 1.11 *Vessel interactions and hydrodynamics*

Hydrodynamics is the study of fluid flow and of all objects immersed in fluid; it is the science behind a wide variety of observed behaviours of vessels, including banking, suction, squat, and vessel-to-vessel interactions when vessels are operating in proximity.

The behaviour of vessels working in proximity, such as in this occurrence, depends on many variables, including the number of vessels involved, the relative sizes of the vessels, their proximity and speed, the depth of the water, the available space in which to manoeuvre, and the environmental conditions. Numerous guidelines have been published concerning the risk posed to the safety and stability of tugs when working with a larger vessel or vessels. In the specific case of tug and barge operations, the flow of water around the barges' hull form can cause a considerable suction effect at the aft end of a barge resulting in the tug being unable to manoeuvre away from the barge.<sup>10</sup>

For example, British Marine Guidance Note 199 (M) states, "interaction arises from the flow around the larger vessel acting on the underbody of the smaller vessel – the tug – causing a consequent decrease in effective stability, and thus increasing the likelihood of capsize if vessels come in contact with each other."<sup>11</sup> In this occurrence, the following factors influenced the vessel-to-vessel interactions when working in close proximity:

<sup>10</sup> *Loss Prevention: Tugs and Tows – A Practical Safety and Operational Guide* (The Shipowners' Mutual Protection and Indemnity Association, n.d.), p. 33, at [https://www.shipownersclub.com/media/2015/08/PUBS-Loss-Prevention-Tug-and-Tow-Safety-and-Operational-Guide\\_A5\\_onscreen.pdf](https://www.shipownersclub.com/media/2015/08/PUBS-Loss-Prevention-Tug-and-Tow-Safety-and-Operational-Guide_A5_onscreen.pdf) (last accessed on 02 October 2017).

<sup>11</sup> Marine Guidance Note 199 (M), *Dangers of Interaction* (Marine and Coastguard Agency, United Kingdom), 2002.

- The river current was approximately 6 knots, making the speed of the vessels through the water 6 knots, although they were stationary over the ground.
- The vessels were working in shallow water (5.2 m), which is defined as water less than 2 times the draft of the vessel (barge draft 2.7 m).
- The displacement of the barge was approximately 15 times that of the *Ocean Uannaq*.

### 1.12 Cause of the capsizing

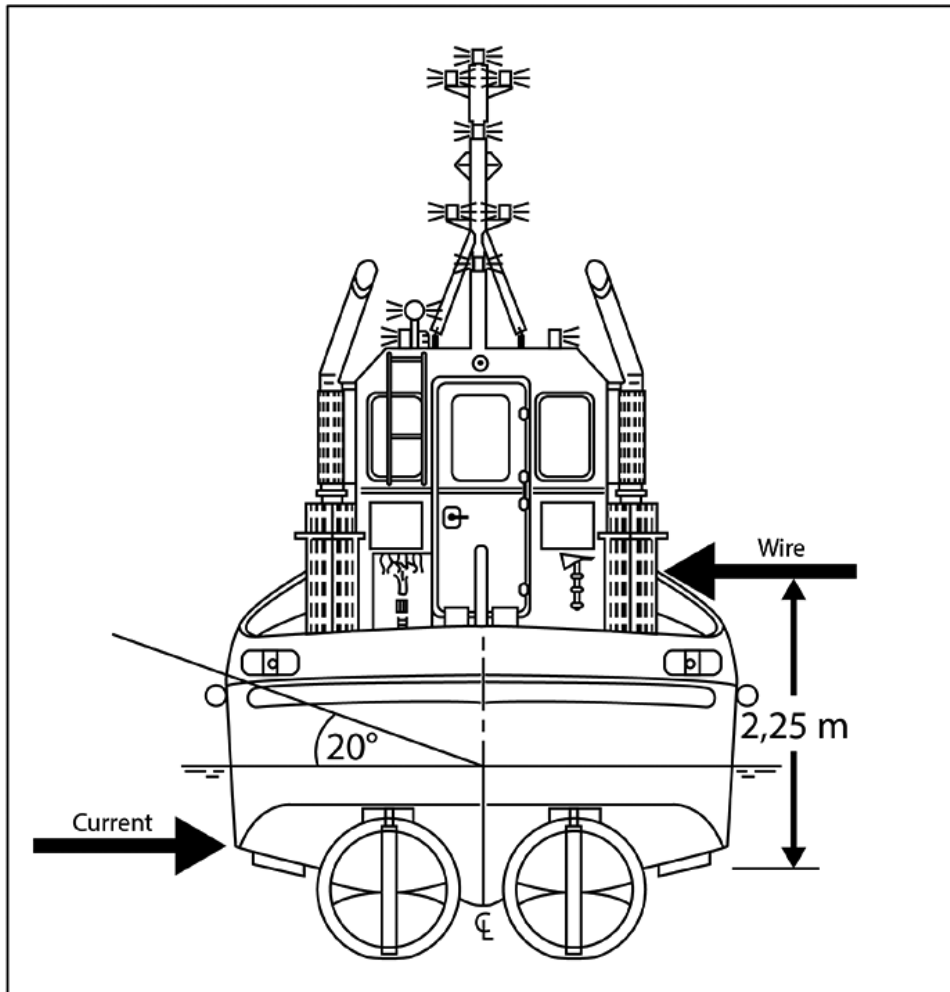
The stability of the *Ocean Uannaq* was evaluated by a contracted naval architect and by the TSB following the occurrence. It was determined that the tug was stable and that the righting arm would return the tug to an upright position up to a 20° heel. The opposing forces of the current on the port side of the *Ocean Uannaq*'s hull and the barge wire high on the starboard side produced a capsizing moment (Figure 12). Moreover, once water flowed over the deck edge, the *Ocean Uannaq*'s righting ability was further reduced.<sup>12</sup>

The investigation determined that the vessel's intact stability was not causal to the capsizing; rather, the combination of the wire and the current acting in opposite directions caused the capsizing.

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<sup>12</sup> H. Hensen and M. van der Laan, *Tug Stability: A Practical Guide to Safe Operations* (ABR, 2016), pp. 32–38.

Figure 12. Forces on the *Ocean Uannaq* (seen from astern) causal to capsizing. The wire on the starboard side was approximately 2.25 m above the centre of buoyancy of the tug. (Source: Based on a drawing by Concept Naval)



### 1.13 Management of safety and safety inspections

#### 1.13.1 Small Vessel Compliance Program

Transport Canada (TC) does not routinely inspect vessels under 15 GRT. With almost 13 000 registered vessels under 15 GRT, this means that 77% of the Canadian commercial fleet is uninspected.<sup>13</sup> However, TC's authority extends to all commercial vessels, and ship inspectors may board and inspect any vessel at any time.

TC's Small Vessel Compliance Program (SVCP) targets small commercial vessels and was developed to assist authorized representatives (ARs) of uninspected vessels under 15 GRT to achieve and maintain compliance with the applicable regulations and with the requirements

<sup>13</sup> Excluding suspended vessels and closed vessels (vessels no longer in operation in Canada), there were 16 947 registered commercial vessels in Canada (not including fishing vessels and pleasure craft); 12 968 of these are under 15 GRT (data from 09 December 2016).

under the *Canada Shipping Act, 2001*.<sup>14</sup> To participate in the program, ARs request enrolment every 5 years by completing a detailed checklist.<sup>15</sup> The ARs are then required to report to TC annually by completing an Annual Compliance Report.<sup>16</sup> The vessels contracted for the construction project participated in the SVCP, also known as the Blue Decal program.

### 1.13.2 *Groupe Océan*

Groupe Océan was the owner of the tugs and barges involved in the Champlain Bridge construction project. It was also the employer of the crew working on the tugs. The company that owns a Canadian vessel is the AR under the *Canada Shipping Act, 2001*,<sup>17</sup> and, as such, maintained overall responsibility for vessel and crew safety, although the vessels had been contracted by SSLC for this project.

At the time of the occurrence, each vessel was using a “checklist of mandatory equipment for vessel”. Crews checked their vessel and its associated equipment at the start of each day, and documented this on the checklist (Appendix B). The checklist was generic for all vessels, and referred in general terms to the presence or absence of selected operational equipment on board and not to the equipment’s condition. Furthermore, not all of the equipment or items that needed to be verified were listed and therefore were not consistently inspected. For example, watertight integrity was not included on this checklist.

### 1.13.3 *Signature sur le Saint-Laurent*

SSLC contracted Groupe Océan to supply the vessels, barges, tug masters, and crews. SSLC became responsible for the vessel’s lifesaving appliances, crew safety, operational safety, etc. when it signed the contract. As part of this contract, SSLC was required to conduct an assessment and determine the risks generated by use of the vessels and to communicate those risks, as well as specific measures taken to control those risks, to Groupe Océan.

At the time of the occurrence, SSLC required that its employees follow a hazard and risk assessment checklist. Workers performed a daily risk analysis for the construction projects that were planned for that day (Appendix C). This “StepBack” checklist was a checklist of all components in the work site, including the vehicles involved and the personal protective equipment that might be required. The process included a requirement that employees “step back 2 metres for 2 minutes” before undertaking any new operations. The purpose of the

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<sup>14</sup> Transport Canada, “Participating in the Small Vessel Compliance Program for commercial vessels under 15 gross tonnage,” at <http://www.tc.gc.ca/eng/marinesafety/svcp-menu-3633.htm> (last accessed on 02 October 2017).

<sup>15</sup> Transport Canada, “Small Vessel Detailed Compliance Report,” at [http://wwwapps.tc.gc.ca/Corp-Serv-Gen/5/forms-formulaires/download/85-0475\\_BO\\_PD](http://wwwapps.tc.gc.ca/Corp-Serv-Gen/5/forms-formulaires/download/85-0475_BO_PD) (last accessed on 02 October 2017).

<sup>16</sup> Transport Canada, “Annual Compliance Report, Small Vessel Compliance Program,” at [http://wwwapps.tc.gc.ca/Corp-Serv-Gen/5/forms-formulaires/download/85-0482\\_BO\\_PD](http://wwwapps.tc.gc.ca/Corp-Serv-Gen/5/forms-formulaires/download/85-0482_BO_PD) (last accessed on 02 October 2017).

<sup>17</sup> Transport Canada, *Canada Shipping Act, 2001* (S.C. 2001, c. 26), section 14.

“StepBack” checklist was threefold: look and see the hazards, assess the risks, and take appropriate action. The checklist included a final section for employees to determine the overall risk of the operation. The checklists were designed for a land-based construction site and did not take into account marine operations. SSLC also employed a shore-based health and safety officer who worked on site. All employees were required to have a job site safety briefing before being allowed on the work site.

SSLC had contracted local operators to provide emergency rescue services. A small inflatable craft was staffed by 2 subcontractor support specialists experienced in emergency medical technician services. These 2 employees were required to be on standby, downstream of the work site, whenever SSLC staff were working on the water. It was observed that the equipment in the small craft in use was not secured, there were no paddles in the standby craft, there was no method of recovering a person in the water in either craft, and there was not adequate room for manoeuvring within the crafts if another person were to be taken on board.

#### 1.13.4 Safety management systems

While no marine operation is entirely free of risk, there are numerous ways to identify, assess, and mitigate risks. One internationally recognized method for managing risks is a safety management system (SMS). An SMS ensures a structured, consistent, and risk-driven method to identify and close critical safety gaps, adopt safety best practices, and clearly demonstrate commitment to, as well as accountability and due diligence for, safety. According to TC,

SMS is a set of documents that a vessel owner/authorized representative prepare with their Masters and their crew. It contains 12 sections that set out how you operate your vessel safely that include, for example:

- how your company and vessel(s) operate on a day-to-day basis;
- vessel details, what it does, and where it operates;
- how you do things on your vessel, who does what, how they do it, and when;
- how you identify hazards, assess, and manage risk;
- emergency procedures;
- how you record what happens on your vessel;
- how you do drills and train your crew;
- how you keep a record of drills and training.<sup>18</sup>

Although the benefits of SMS have long been recognized by the marine community, TC regulations do not require all marine companies and operators to operate under an SMS, nor

<sup>18</sup> Transport Canada, “Safety Management System,” at <https://www.tc.gc.ca/eng/marinesafety/dvro-4067.htm> (last accessed on 02 October 2017).

is an SMS required on all types of vessels. In this occurrence, neither the AR nor the vessels operated under an SMS, nor were they required to do so.

In 2010, TC began formal consultations on a regulatory proposal to introduce safety management regulations to Canadian non-convention vessels, including those less than 15 GRT. However, industry expressed concerns, primarily related to costs and feasibility, that implementation of the new regulations would be too onerous for companies that operate small vessels. In response to stakeholder concerns, TC amended its regulatory proposal in 2012 to include only vessels greater than 24 m in length and those carrying more than 50 passengers.

### *1.14 Life raft and hydrostatic release unit*

The *Ocean Uannaq* carried a 6-person life raft that was secured in a welded cradle and located beneath a storage container on the main deck, just forward of the wheelhouse (Figure 13). The Hammar H-20 hydrostatic release unit (HRU) on the *Ocean Uannaq* had a water pressure-activated automatic release mechanism. When submerged to a depth of 1.5 to 4 m, water pressure activates a sharp spring-loaded knife within an HRU's casing. The knife cuts the rope that secures the strap holding the life raft in its cradle, allowing the life raft case to float free because of its buoyancy. The HRU fitted on board the *Ocean Uannaq* did not require annual service, maintenance, or spare parts. The unit had a 2-year mandatory replacement frequency. The occurrence unit was due for replacement in April 2016.



Figure 13. Photo of the *Ocean Uannaq* showing the position of the storage container and railing (A), and the life raft (B) (Source: Jean Hemond, with TSB annotations)



On 27 May 2016, the *Ocean Uannaq* was observed resting on its port side on the riverbed at a depth of 5.2 m; the vessel's HRU was estimated to be at a depth of approximately 3.15 m. This depth is within the HRU's activation threshold; however, the life raft remained in its cradle.

On 28 May, the *Ocean Uannaq* was righted and raised. The life raft remained in its cradle during the raising, with the HRU appearing intact (Figure 14). This indicated that the life raft remained in its cradle while submerged. Upon closer examination, it was noted that the attachment rope was inside the HRU; however, when a TSB investigator touched it to verify the expiry date, the whole unit fell into the investigator's hand. A TSB investigator then lifted the life raft, and it was found to be free in the cradle. Therefore, it did not appear that the arms of the cradle had impeded the release of the life raft, given the position in which it was installed.

Figure 14. Post-occurrence photo showing position of unreleased life raft and apparently intact hydrostatic release unit



Following the occurrence, the life raft manufacturer conducted a number of performance tests to determine the effect of the following:

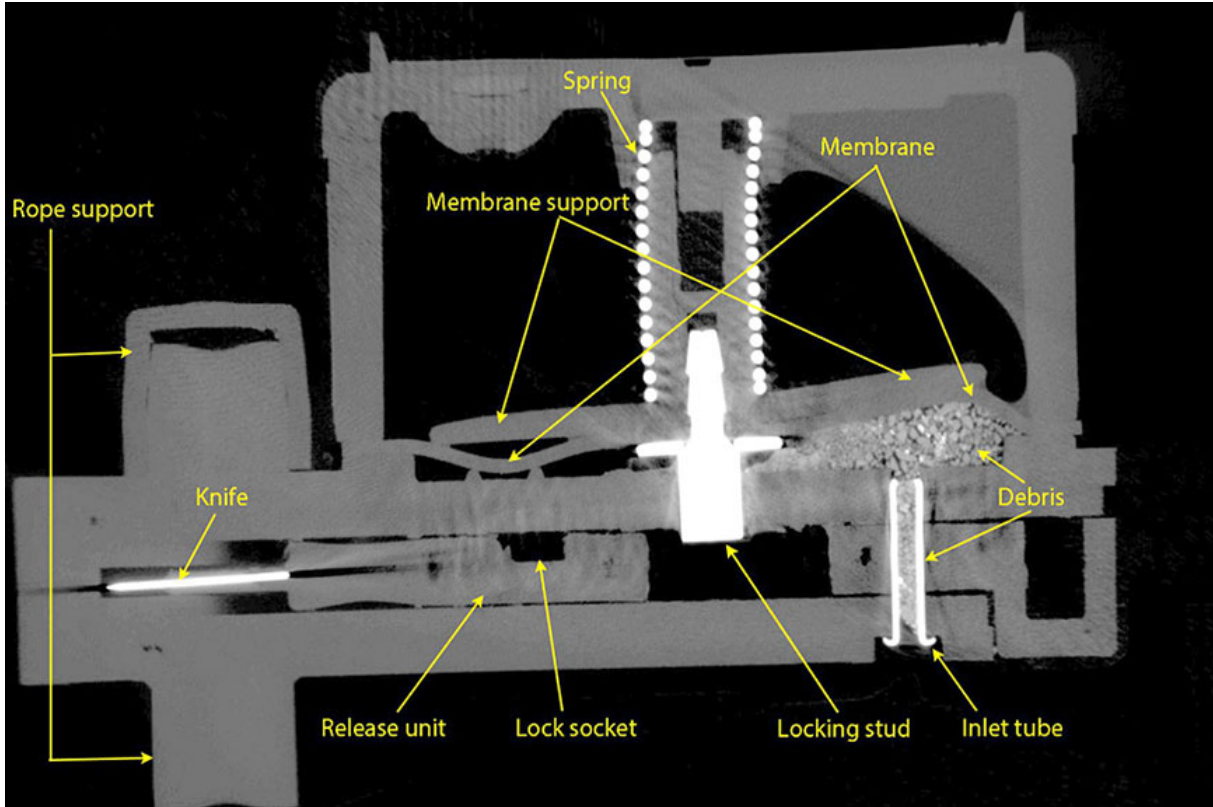
- inversion at the surface for 4 hours or more on the buoyancy of the life raft canister;
- submersion at 4 m or more for 4 hours or more on the buoyancy of the life raft canister; and
- rotation and movement of the life raft during the submergence to simulate current and allow the greatest amount of air release from the life raft canister.

The life raft manufacturer also tested the buoyancy of the life raft in a vertical orientation at a depth of less than 6 m. The buoyancy is from the life raft itself and not from the air trapped within the canister. These performance tests confirmed that there was sufficient buoyant force to separate the cut rope of the HRU and to lift the canister from the cradle.

Following the occurrence, the HRU was examined at the TSB Engineering Laboratory. The membrane/support and locking stud assembly, which, in the non-activated condition, keeps back the spring-loaded knife holder, had been lifted to the height of the buildup of debris beneath the membrane. It was determined that the debris buildup would not have been possible unless the membrane/support and locking stud assembly had been lifted by water pressure. This height corresponds to the membrane/support assembly at its uppermost

position. Movement to this position pulls the locking stud from the lock socket and activates the release unit. Although it was not possible to determine the exact depth of activation, it was determined that the unit had operated as intended while submerged (Figure 15).

Figure 15. Computed tomography (CT) image of the hydrostatic release unit showing the internal configuration prior to disassembly. Note the knife position and the debris below the membrane.



The knife blade was observed in the extended position, and the rope was severed from the unit. The cut ends of the rope were consistent with a clean cut that extended through all strands of the rope (Figure 16). The HRU had operated as intended, but it could not be determined why the life raft had not floated free from its cradle.

Figure 16. Photo showing the clean cut of the hydrostatic release unit's life raft rope



## 1.15 Previous occurrences

In the 5 years between November 2011 and November 2016, the TSB received reports of 14 occurrences<sup>19</sup> in Canada involving tugs under 15 GRT that capsized and/or sank. There were no injuries or deaths in these occurrences.

## 1.16 TSB Watchlist

The Watchlist identifies the key safety issues that need to be addressed to make Canada's transportation system even safer.

**Safety management and oversight is a 2016 Watchlist issue.** As this occurrence demonstrates, some transportation companies are not effectively managing their safety risks. The need for safety management has been demonstrated in other occurrences.<sup>20</sup>

### **Safety management and oversight will remain on the TSB Watchlist until**

- Transport Canada implements regulations requiring all commercial operators in the air and marine industries to have formal safety management processes and effectively oversees these processes;
- transportation companies that do have an SMS demonstrate that it is working – that hazards are being identified and effective risk-mitigation measures are being implemented; and
- Transport Canada not only intervenes when companies are unable to manage safety effectively, but does so in a way that succeeds in changing unsafe operating practices.

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<sup>19</sup> TSB occurrences involving tugs under 15 GRT that capsized and/or sank: M16P0118, M16P0162, M15P0033, M15P0152, M15P0037, M15P0321, M15P0298, M15P0316, M14P0282, M14P0265, M13W0272, M13W0025, M12W0098, and M11W0171.

<sup>20</sup> TSB marine investigations where deficiencies in, or the absence of, an SMS were found to be causal, contributing, or a risk: M15P0037, M15P0035, M15C0094, M15C0045, M15C0006, M14P0110, M14P0023, M14C0219, M14C0193, M14C0156, M13W0057, M13M0287, M13L0067, M13N0014, M12C0058, M12N0017, M12N0003.

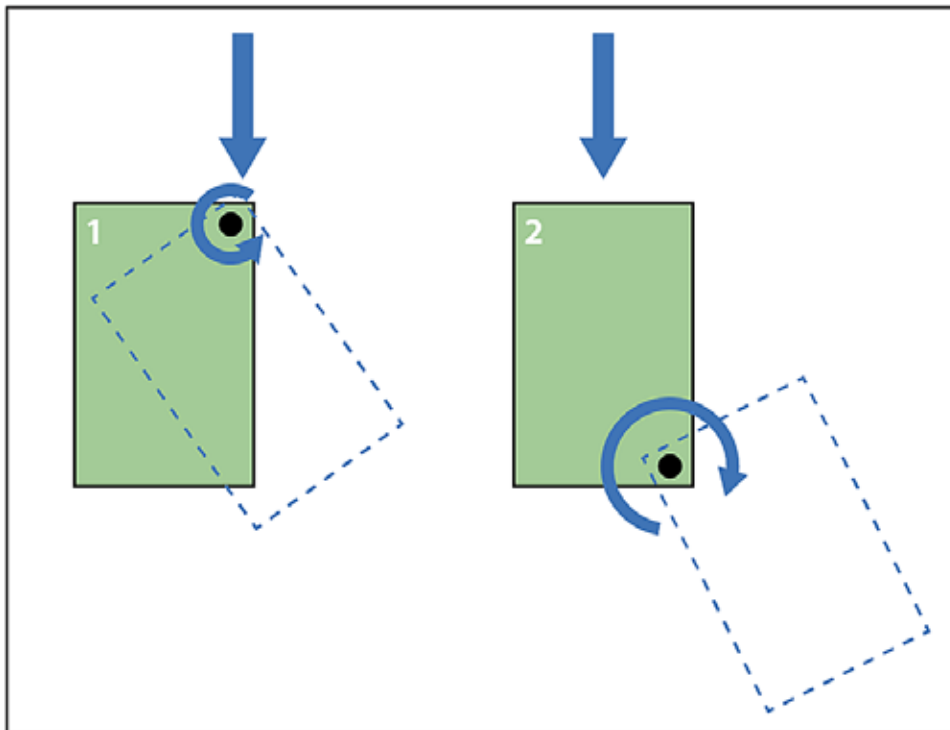
## 2.0 Analysis

The TSB's investigation into the capsizing and sinking of the *Ocean Uannaq* determined that the marine safety aspects of the Champlain Bridge construction operations were not thoroughly assessed by the charterer/operator or the owners. This left the masters to make ad hoc decisions based on their work experience and not on best practices. This analysis will focus on risk assessment, management of marine operations, and safety oversight by responsible authorities. Although 4 different radio frequencies were in use at the time of the occurrence, the investigation determined that there was no confusion or operational impact, and that inadequate communications were not causal.

### 2.1 Factors leading to the capsizing and sinking

In this occurrence, the barge's upstream spuds were raised first; therefore, when the starboard downstream spud jammed temporarily, the degree to which the barge was able to rotate was greater than if an upstream spud had jammed (Figure 17).

Figure 17. Illustration showing the difference in the extent of rotation between an upstream spud jam and a downstream spud jam. Note that the barge's rotation about the starboard aft jammed spud was checked at approximately 90° in this occurrence because the remaining 3 spuds were lowered and the *Blizzard Polaire* was pushing on the starboard side of the barge.



The force of the *Ocean Uannaq* pushing on the barge's stern, directly aft of the port spud when the starboard spud jammed, initiated a turning moment clockwise around the jammed spud. This caused the barge to begin rotating clockwise. The spud acted as a pivot and the barge rotated around it in the strong current. The rotation from an upstream spud jam could have been counteracted by a tug that was already stationed on the side of the barge;

however, the tugs were positioned directly astern of the barge, which meant they were not in an ideal position to stop the barge's rotation. In fact, when the barge started rotating, the *Blizzard Polaire* was immediately repositioned to the forward corner.

The *Ocean Uannaq* was unable to manoeuvre away from the rotating barge and the *Ocean Catatug 1* because of the combination of hydrodynamic effects and the rapidly developing situation. However, the hydrodynamic effects were not discussed or considered prior to this operation, nor was the master on the *Ocean Catatug 1* aware that the spuds could jam. Although the masters involved in the situation recognized the developing situation, the tug capsized rapidly due to the applied opposing forces that exceeded the tug's righting ability.

The tug had been capsized for approximately 2.5 hours when it sank in 5.2 m of water. The compartments had flooded through the submerged, open wheelhouse door and through the open vents. This eliminated the reserve buoyancy of the vessel, and the vessel sank.

## 2.2 Risk assessment

In the marine industry, a recognized method of managing risk is to implement best practices as standard operating procedures. Standard operating procedures are a tool to ensure that operations are carried out in a safe and consistent manner. They document best practices, promote coordination among crew members, and provide guidance for those new to a particular operation.

In this occurrence, the charterer/operator, Signature sur le Saint-Laurent (SSLC), had developed operational procedures for shore-based activities (such as confined space entry and moving cargo), but did not have marine-specific procedures. SSLC relied on the experience of the masters, who were familiar with the chartered vessels, to make operational decisions related to the marine side of the construction project. The tug masters therefore made ad hoc decisions regarding repositioning (crabbing) and transiting the barges. While the masters in charge of the construction operations on the water had developed some informal practices for these operations, these practices were not shared among all of the masters, introducing the risk that the operations would be conducted in an inconsistent and potentially unsafe manner.

While the safety culture for land-based operations was well developed, with employees from the top down involved in day-to-day risk analysis, it did not extend to the marine operations. As a result, there was no process in place to assist masters in assessing and evaluating risk when it came to operations such as transiting the barge in a current to the work quay. The master of the *Ocean Catatug 1* had acquired the knowledge needed to manoeuvre tugs and barges but was never formally trained or assessed in managing operations involving multiple vessels.

In the absence of documented operating procedures or a process to share best practices, the master of the *Ocean Catatug 1*, who was new to the role, made a series of decisions that increased the overall risk of moving the barge. The combined risks associated with raising the upstream spuds first (instead of the downstream spuds), of having the tugs at the stern rather than at the barge sides, and of the combined effect of the various hydrodynamic

forces, had not been assessed. There was no formal process for sharing information among masters regarding standard operating procedures, and therefore the master of the *Ocean Catatug 1* was left without the benefit of the best practices used by other masters for directing operations.

The owner had provided SSLC with the crew, tugs, and barges needed for the Champlain Bridge construction project. However, the owner had not provided the safety management framework specific for marine operations that may have prevented this occurrence, nor had SSLC conducted an evaluation of risks associated with the work and an assessment of the risk control options that could be employed. At best, the responsibilities of the authorized representative (AR) and those of the charterer/operator were unclear. Under the *Canada Shipping Act, 2001*, the vessel owner, as the AR, maintains overall responsibility for safety of the crew and of the vessels including all lifesaving equipment and maintenance (or upkeep).

There was no discussion or plan prior to the operation to ensure that the master of the *Ocean Catatug 1*, who was new to the role, understood the risks and the operational practices that had been adopted by other masters to mitigate those risks. Neither the owner, who was the AR, nor the charterer/operator, who had contracted the vessels and crew, had assessed the risks of the complex marine operations; therefore, operating procedures to guide masters in the best practices were not developed, and masters were left to make ad hoc decisions.

## 3.0 Findings

### 3.1 Findings as to causes and contributing factors

1. Neither the authorized representative (owner) nor the charterer/operator assessed the risks of the complex marine operations; therefore, operating procedures to guide masters in the best practices were not developed, and masters were left to make ad hoc decisions.
2. In the absence of documented operating procedures or a process to share best practices, the master of the *Ocean Catatug 1*, who was new to the role, made a series of decisions that increased the overall risk of moving the barge.
3. The upstream spuds were raised before the downstream spuds, which increased the extent to which the barge could rotate in the current.
4. The barge rotated with the current when the last spud jammed and the assist tugs were not in a position to immediately stop the barge's rotation.
5. The *Ocean Uannaq* was subject to a variety of hydrodynamic forces and was unable to manoeuvre away from the rapidly developing situation.
6. The *Ocean Uannaq* made contact with the *Ocean Catatug 1*'s port wire, which combined with the opposing current, created a moment that led to the rapid capsizing of the tug.
7. The tug sank after its compartments flooded through the submerged, open wheelhouse door and through the open vents.

### 3.2 Other findings

1. The life raft's hydrostatic release unit operated as intended, but the investigation could not determine why it did not float free from its cradle when the *Ocean Uannaq* sank.
2. The emergency position indicating radio beacon carried on board the *Ocean Uannaq* was not registered. Therefore, the Canadian Coast Guard did not know which vessel was transmitting a distress signal.
3. Communications for the tug and barge operations were conducted on 4 separate radio frequencies.



## 4.0 *Safety action*

### 4.1 *Safety action taken*

#### 4.1.1 *Signature sur le Saint-Laurent*

On 15 April 2016, the charterer/operator, Signature sur le Saint-Laurent (SSLC), hosted a Marine Operations Risk Workshop. Key individuals from SSLC and from the construction work site, crews from a variety of tugs, and individuals from the company that owned the vessel were invited to participate. The group attending the workshop conducted an internal accident investigation that included gathering important perishable information. This information was provided to the TSB.

The group examined the occurrence to determine its cause, and implemented procedures to help workers identify and mitigate risks on the work site. New procedures were developed that require workers to evaluate the level of risk that each job entails, rather than performing the overall “StepBack” risk analysis at the beginning of each day. Marine operations are to be assessed and identified as low, medium, high, or extreme risk. Once the risk level of each marine operation is assessed, a job step-back assessment may be documented for each operation, depending on the risk. The level of detail for the job step-back assessment is determined by the level of risk associated with each manoeuvre.

The lifesaving deficiency items that were noted on other vessels during a post-occurrence examination were reported to the shore-based marine superintendent and the marine superintendent arranged to have the deficiencies rectified immediately.

Following the occurrence, SSLC hired an assistant marine superintendent to focus specifically on the marine safety aspects of its operations. The assistant marine superintendent is experienced in marine operations and helped SSLC develop marine operational procedures.

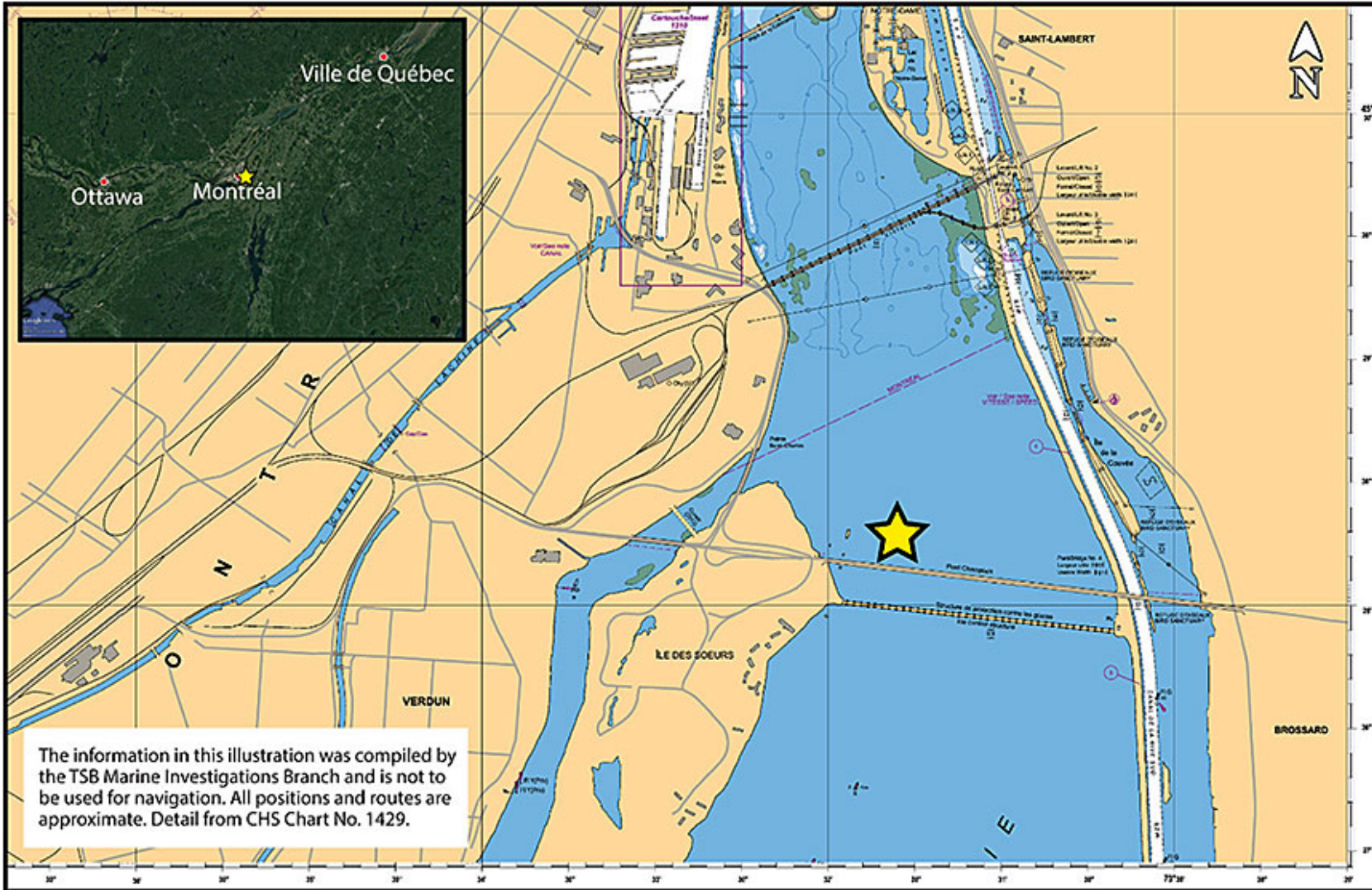
Finally, all marine operations are now conducted on one radio frequency, and all shore-based personnel operate on the same frequency.

*This report concludes the Transportation Safety Board of Canada’s investigation into this occurrence. The Board authorized the release of this report on 05 October 2017. It was officially released on 12 October 2017.*

*Visit the Transportation Safety Board of Canada’s website ([www.tsb.gc.ca](http://www.tsb.gc.ca)) for information about the TSB and its products and services. You will also find the Watchlist, which identifies the key safety issues that need to be addressed to make Canada’s transportation system even safer. In each case, the TSB has found that actions taken to date are inadequate, and that industry and regulators need to take additional concrete measures to eliminate the risks.*

# Appendices

## Appendix A – Area of the occurrence



Appendix B – Checklist of mandatory equipment for vessels

Description de ou des embarcations et de leur utilisation (Transport travailleur ou matériel, Remorquage, Sauvetage)	
<b>Embarcation #1</b>	Caractéristique: _____ Condition d'utilisation: _____ Identification du capitaine: _____ # de téléphone du capitaine: _____
<b>Embarcation #2</b>	Usage: _____ #immatriculation: _____ Caractéristique: _____ Condition d'utilisation: _____ Identification du capitaine: _____ # de téléphone du capitaine: _____ Lettre conforme Transport Canada: <input type="checkbox"/> oui ou non # compétence: _____ Radio Fréquence: _____
<b>Embarcation #3</b>	Usage: _____ #immatriculation: _____ Caractéristique: _____ Condition d'utilisation: _____ Identification du capitaine: _____ # de téléphone du capitaine: _____ Lettre conforme Transport Canada: <input type="checkbox"/> oui ou non # compétence: _____ Radio Fréquence: _____
<b>Embarcation #4</b>	Usage: _____ #immatriculation: _____ Caractéristique: _____ Condition d'utilisation: _____ Identification du capitaine: _____ # de téléphone du capitaine: _____ Lettre conforme Transport Canada: <input type="checkbox"/> oui ou non # compétence: _____ Radio Fréquence: _____
Liste de vérification équipement obligatoire par bateau <span style="float: right;">À cocher avec "X"</span>	
Certificat d'immatriculation	<input checked="" type="checkbox"/>
Copie plan de sauvetage	<input checked="" type="checkbox"/>
Carte de compétence de l'opérateur	<input checked="" type="checkbox"/>
Permis de travail sur le bord et au-dessus de l'eau du maître d'œuvre SSLC	<input checked="" type="checkbox"/>
Gilet de sauvetage ou VFI / personne (sifflet sans bille)	<input checked="" type="checkbox"/>
Dispositif ou appareil de signal sonore	<input checked="" type="checkbox"/>
Feux de navigation (requis avant lever du soleil ou après le coucher du soleil ou visibilité restreinte)	<input checked="" type="checkbox"/>
Ancre avec câble, corde, chaîne	<input checked="" type="checkbox"/>
Ligne attrape Flottante (≥ 9,5 ≤ 10,5mm) 15m	<input checked="" type="checkbox"/>
Pompe à eau manuelle	<input checked="" type="checkbox"/>
Gaffe ou perche	<input checked="" type="checkbox"/>
Radeau de sauvetage (requis à bord d'un remorqueur de plus de 8,5m qui transporte personne)	<input checked="" type="checkbox"/>
Ecope (capacité ≥ 750ml)	<input checked="" type="checkbox"/>
Seau à incendie (capacité > 10L)	<input checked="" type="checkbox"/>
Hache à incendie	<input checked="" type="checkbox"/>
Lampe de poche étanche à l'eau	<input checked="" type="checkbox"/>
Dispositif de propulsion manuelle	<input checked="" type="checkbox"/>
Dispositif de remontée à bord (franc bord est ≥ 0,5m)	<input checked="" type="checkbox"/>
Trousse de 1er soins	<input checked="" type="checkbox"/>
Bouée de sauvetage approuvée + Munie d'une ligne flottante (si bouée est munie appareil lumineux à allumage automatique, la ligne flottante n'est pas requise pour bateau de plus 12m)	<input checked="" type="checkbox"/>
Extincteur (Bateau de 6m et - = 1A 5BC, 6 à 9m = 2A 10BC, 9 à 12m = 2A 10BC, 12m et plus = 2A 20BC) requis si l'embarcation est à propulsion mécanique, 2e appareil requis si appareil de cuisson, de chauffage ou réfrigération au carburant	<input checked="" type="checkbox"/>
Pour bateau de 6m et plus, un extincteur est requis à l'entrée de compartiment moteur.	<input checked="" type="checkbox"/>
Compas Magnétique (pas exigé à bord des bâtiment de 8m et moins qui naviguent toujours en vue d'amers (point de repères fixes sur la côte utilisés pour la navigation maritime)	<input checked="" type="checkbox"/>
Signaux de détresse pyrotechniques normalisés (Bateau de 6m et - = 3 type A,B ou C, 6 à 9m = 6 type A,B ou C, 9 à 12m = 12 type A,B,C ou D(6), 12m et plus = 12 Tupe A,B,C ou D (6))	<input checked="" type="checkbox"/>
Autre :	
LISTE DES TRAVAILLEURS	
	<input checked="" type="checkbox"/>

Source: Groupe Océan

# Appendix C – Signature sur le Saint-Laurent job “StepBack” checklist

Supervisor's Name: \_\_\_\_\_ Signature: \_\_\_\_\_

Employer: \_\_\_\_\_ Project / Site: \_\_\_\_\_

Date and Time: \_\_\_\_\_ Location: \_\_\_\_\_

Job Description: \_\_\_\_\_ Safe Work Permit (SWP) Required? Yes  No

## 1 Look and see the Hazards

Below is a list of common hazards to help trigger you to potential ones you may encounter while doing your job.

**Vehicles**

- Interaction with pedestrians or other equipment
- Poor visibility and/or road conditions
- Poor vehicle condition (brakes not available, tires, etc.)
- Drive obstructions exist (cell phone, food, fatigue, etc.)

**Hazardous Materials**

- Extensive accumulation of dust/mold/fumes
- Inadequate information (labels/datas sheets)
- Improper storage/containers/handling of chemicals
- Sources of ignition nearby

**Equipment Safeguarding**

- Exposed rotating parts
- Missing guards
- Interlock bypass/capacitor condition
- Pinch points or crushing

**De-Energization**

- Overhead/underground power lines/lines evaluated
- Strong magnetic fields/induction
- Systems under or about to be installed
- Not at Zero Energy State

**Working at Heights**

- No proper anchor point
- Improper use of elevated work platforms
- Lack of guardrails/brakes/foot boards
- Falling objects

**Lifting Operations**

- Lack of proper training
- Lift plans not available
- Overloading/training reduced
- Excessive wind

**Confined Space**

- Confined space not identified and/or no watch person
- Inadequate gas testing
- Inadequate rescue equipment/plan
- Lack of proper access/egress

**Excavations**

- Buried utilities
- Insufficient protection (shoring/shielding)
- Spoil accumulation stored too close to the edge
- Unstable soil conditions could exist

**Occupational Health and Hygiene**

- Inadequate work environment
- Lifting, twisting, and/or repetitive movements
- Potential for slips, trips, and falls
- Poor air/heat quality

## 2 Assess the Risk

1. Have we looked and identified all hazards?

2. Are we trained and competent to conduct this task?

3. Can we do the job as planned in the CSA and/or safe work permit?

4. Are the resources (equipment, tools, PPE and personnel) available?

5. Have we identified all the hazards since we last did the task?

Yes No

6. Are other persons protected from our activities in the area?

7. Do we know what to do in case of an emergency?

8. Do we have safe access and egress to and from the work area?

9. Can we do this job without putting ourselves or others at risk?

10. Is our work area clean and tidy?

Yes No

Risk level	Probability		Consequence	
	High	Low	High	Low
Extreme	X	X	X	X
High	X	X	X	X
Medium	X	X	X	X
Low	X	X	X	X

If you answered NO to any of these questions, consult your immediate supervisor for assistance.

## 3 Take appropriate Action

**Hazards: How can we get hurt?**

**Controls: What can we do about it?**


What is the overall risk level for this job (post controls)?

● Extreme
● High
● Medium
● Low

Signing below indicates that all personnel understand the potential hazards that exist and agree that proper controls have been put in place.